



City of San Antonio Northeast Service Center

San Antonio, Texas



Careful planning and design consultation amongst the artist, fabricator, and galvanizer were key to making this unique series of steel sculptures a reality. Having determined that hot-dip galvanizing was the coating method of choice for aesthetic appeal and long-term durability of the "wrench set," the artist carefully designed each tool with light-gauge steel, interior baffles, and stiffeners — all to facilitate a quality galvanized result.

Ten-thousand pounds of steel were hot-dip galvanized, including the security fence surrounding the service center. Afterwards, each piece was systematically inspected by the galvanizer and the artist, ensuring dimensional accuracy and a coating appearance fitting for this high-visibility sculpture. The durable coating of the

finished piece required no touch-up after installation, and zinc's naturally developing patina assures the artist and the city of San Antonio that this piece will have a consistent look with long-lasting corrosion protection for decades to come.

Specifier:

Riley Robinson
San Antonio, TX

